ENT COOPERATION TREA

From the	INTERN	ATIONAL	BUREAU
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To: **PCT Assistant Commissioner for Patents** NOTIFICATION OF ELECTION United States Patent and Trademark Office (PCT Rule 61.2) **Box PCT** Washington, D.C.20231 ÉTATS-UNIS D'AMÉRIQUE Date of mailing (day/month/year) in its capacity as elected Office 29 September 1999 (29.09.99) International application No. Applicant's or agent's file reference 2996024/A PCT/SE99/00095 Priority date (day/month/year) International filing date (day/month/year) 25 January 1999 (25.01.99) 26 January 1998 (26.01.98) Applicant HEED, Björn 1. The designated Office is hereby notified of its election made: X in the demand filed with the International Preliminary Examining Authority on: 17 August 1999 (17.08.99) in a notice effecting later election filed with the International Bureau on: 2. The election was not made before the expiration of 19 months from the priority date or, where Rule 32 applies, within the time limit under

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

Borton Claudio

Telephone No.: (41-22) 338.83.38

Facsimile No.: (41-22) 740.14.35



PCT

MIED IN PATENT OFFICE

INTERNATIONAL SEARCH REPORT

(PCT Article 18 and Rules 43 and 44)

Applicant's or agent's file reference 2996024			smittal of International Search Report s well as, where applicable, item 5 below.
International application No.	International filing date	(day month year) (E	arliest) Priority Date (day/month/year)
PCT/SE 99/00095	25 January 1999	26	5 January 1998
Applicant			
Heed Björn			
This international search report has applicant according to Article 18. A This international search report cons X It is also accompanied by a	copy is being transmitted sists of a total of2	to the International E	Bureau.
Certain claims were found u Unity of invention is lacking			
2. Cincy of invention is facking	(See Box 11).		
international search was can fi fi tr 4. With regard to the title, X th	rried out on the basis of the led with the international urnished by the applicant solution but not accomp	ne sequence listing application. separately from the in anied by a statement yond the disclosure in ty.	to the effect that it did not include the international application as filed nt.
th in	e text is approved as subm e text has been established Box III. The applicant m ational search report, subm	d, according to Rule 3 ay, within one month	38.2(b), by this Authority as it appears from the date of mailing of this inter-
X b	published with the abstracts suggested by the applicate ecause the applicant failed ecause this figure better ch	nt. I to suggest a figure.	None of the figures.

INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/00095

A. CLASSIFICATION OF SUBJECT MATTER			
IPC6: F01N 3/28, F23G 7/06 According to International Patent Classification (IPC) or to both na	ational classification and IPC		
B. FIELDS SEARCHED Minimum documentation searched (classification system followed by	y classification symbols)		
IPC6: F01N, F23G			
Documentation searched other than minimum documentation to the	extent that such documents are included i	n the fields searched	
SE,DK,FI,NO classes as above			
Electronic data base consulted during the international search (name	of data base and, where practicable, searc	h terms used)	
,		į	
C. DOCUMENTS CONSIDERED TO BE RELEVANT			
Category* Citation of document, with indication, where app	propriate, of the relevant passages	Relevant to claim No.	
A WO 9604509 A1 (HEED, BJÖRN), 15 (15.02.96)	February 1996	1-11	
		-	
	x C. X See patent family anne	_	
Further documents are listed in the continuation of Box	<u> </u>		
* Special categories of cited documents: "A" document defining the general state of the art which is not considered	"T" later document published after the int date and not in conflict with the appl the principle or theory underlying the	cation but cited to understand	
to be of particular relevance "E" erlier document but published on or after the international filing date	"X" document of particular relevance: the considered novel or cannot be considered.	claimed invention cannot be	
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other	step when the document is taken alon	¢	
special reason (as specified) "O" document referring to an oral disclosure, use, exhibition or other	"Y" document of particular relevance: the considered to involve an inventive ste combined with one or more other suc	p when the document is	
means "P" document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family			
Date of the actual completion of the international search	Date of mailing of the international		
	26 -05- 1999		
10 May 1999 Name and mailing address of the ISA/	Authorized officer		
Swedish Patent Office			
Box 5055, S-102 42 STOCKHOLM Facsimile No. + 46 8 666 02 86	Bertil Dahl Telephone No. + 46 8 782 25 00		

INTERNATIONAL SEARCH REPORT Information on patent family members

International application No.

07/04/99

PCT/SE 99/00095

Patent document cited in search report	Publication date		Patent family member(s)	Publication date
WO 9604509 A1	15/02/96	AU CA EP JP SE SE	3088595 A 2196196 A 0774099 A 10504884 T 503172 C 9402630 A	04/03/96 15/02/96 21/05/97 12/05/98 15/04/96 05/02/96

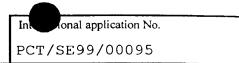
PCT

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference			
2996024	FOR FURTHER ACTION See Notification of Transmittal of International Preliminary Examination Report (Form PCT/IPEA/416)		
International application No.	International filing date (day/month/year)	Priority date (day/month/year)
PCT/SE99/00095	25.01.1999		26.01.1998
International Patent Classification (IPC) o	r national classification and	d IPC7	
F 01 N 3/28, F 23 G 7	/06		
Applicant			
Heed, Björn			
This international preliminary exa Authority and is transmitted to th			rnational Preliminary Examining
2. This REPORT consists of a total of	of 4 sheets,	including this cover	r sheet.
This report is also accompa been amended and are the b (see Rule 70.16 and Section	pasis for this report and/or	sheets containing rec	ion, claims and/or drawings which have ctifications made before this Authority the PCT).
These annexes consist of a total of	sheets.		
3. This report contains indications re	elating to the following item	ns:	
l Basis of the report			
II Priority			
III Non-establishment o	III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability		
IV Lack of unity of inve	ck of unity of invention		
	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement		
VI Certain documents ci	ited		
VII Certain defects in the	international application		
VIII Certain observations	on the international application	ation	
Date of submission of the demand		Date of completion	of this report
17.08.1999		08.05.2000	
Name and mailing address of the IPEA/SI	Ε	Authorized officer	
Patent- och registreringsverket Box 5055	Telex 17978		
S-102 42 STOCKHOLM PATOREG-S Marianne Bratsberg/ELY			ratsberg/ELY
Facsimile No. 08-667 72 88		Telephone No. 08 -	

INTERNATIONAL PRELIMINARY EXAMINATION REPORT



I. Basis of t	he report		
1. This report	has been drawn or 14 are referred to in	n the basis of (Replacement sh this report as "originally filea	neets which have been furnished to the receiving Office in response to an invitation " and are not annexed to the report since they do not contain amendments.):
\boxtimes	the international	application as originally fil	ed.
	the description,	pages	, as originally filed,
		pages	_ , filed with the demand,
		pages	, filed with the letter of,
			, filed with the letter of
	the claims,	Nos.	, as originally filed,
		Nos	_ , as amended under Article 19,
			, filed with the demand,
			, filed with the letter of,
		Nos.	, filed with the letter of
	the drawings,	sheets/fig	, as originally filed,
		sheets/fig	, filed with the demand
		sheets/fig	
bey		Nos. sheets/fig stablished as if (some of) the as filed, as indicated in the	e amendments had not been made, since they have been considered to go supplemental Box (Rule 70.2(c)).

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

In tional application No.
PCT/SE99/00095

V.	Resoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1. Statement Novelty (N) Claims 1-11 YES Claims NO Inventive step (IS) Claims 1-11 YES Claims NO Industrial applicability (IA) Claims 1-11 YES Claims NO

2. Citations and explanations

The invention relates to a device for catalytic treatment of gas mixtures. The device consists of a catalyst spread on an accordion-like folded partition wall placed in a casing. The partition wall forms channels with heat exchange through the wall between the incoming and outgoing flows. The inlet and outlet of the catalytic device are located at the sides of the casing and gas reversal chambers are located at both ends of the casing. (See fig. 1)

Most relevant document cited in the International Search Report:

D1: WO 9604509

In D1 a device is described which consists of a catalyst spread on an accordion-like folded partition wall placed in a casing. The partition wall forms channels with heat-exchange through the wall between the incoming and outgoing flows. The inlet and outlet of the catalytic device are located at one end at opposite sides of the casing and a gas reversal chamber is located at the other end of the casing. (See fig. 2 in D1)

The invention according to claim 1 differs from the device described in D1 in that gas reversal chambers are located at both ends of the casing and in that the outlet and the inlet of the device are arranged in between the gas reversal chambers. This technical feature helps to overcome the problem to seal the end of the accordion-like folded package to the casing in order to prevent untreated gas from leaking past the heat exchange-catalyst unit. It is not considered to be obvious for a person skilled in the art to construct the device according to claim 1 with guidance from D1 and background knowledge in the art of construction of catalytic devices.



In adional application No.
PCT/SE99/00095

Suppl	emental	Box
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(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: V.

Hence, the invention according to the independent claim 1 and the thereupon depending claims 2-11 is novel, is considered to involve an inventive step and to have industrial applicability.

PATENT COOPERATION TREA

PCT

REC'D 16 MAY 2000

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

PCT

(PCT Article 36 and Rule 70)

Applicant's or agent's file reference 2996024	FOR FURTHER ACT		ication of Transmittal of International Examination Report (Form PCT/IPEA/416)	
International application No.	International filing date	te (day/month/year) Priority date (day/month/year)		
PCT/SE99/00095	25.01.1999		26.01.1998	
International Patent Classification (IPC) of	r national classification ar	nd IPC7		
F 01 N 3/28, F 23 G 7				
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Applicant				
Heed, Bjorn				
This international preliminary exa Authority and is transmitted to the			national Preliminary Examining	
2. This REPORT consists of a total of	of 4 sheets	, including this cover	sheet.	
	asis for this report and/or	sheets containing rect	on, claims and/or drawings which have iffications made before this Authority ne PCT).	
These annexes consist of a total o	f sheets			
3. This report contains indications re	lating to the following iter	ms:		
Basis of the report				
II Priority				
III Non-establishment of	III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability			
IV Lack of unity of inve				
	V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement			
VI Certain documents ci	_			
VII Certain defects in the	international application			
VIII Certain observations	on the international applic	cation		
		-		
Date of submission of the demand		Date of completion of	f this report	
17.08.1999		08.05.2000		
Name and mailing address of the IPEA/SE		Authorized officer		
Patent- och registreringsverket Box 5055	Telex 17978			
S-102 42 STOCKHOLM	Marianne Bracsberg/EB1			
Facsimile No. 08 - 667 72 88	1001	Telephone No. 08-	/82 25 00	



rnational application	No.
PCT/SE99/0009	95

I. Basis of the report		
		heets which have been furnished to the receiving Office in response to an invitation d'and are not annexed to the report since they do not contain amendments.):
the internationa	l application as originally fi	led.
the description.	pages	, as originally filed,
		, filed with the demand.
	pages	, filed with the letter of,
	pages	, filed with the letter of
the claims,	Nos.	_ as originally filed.
		as amended under Article 19.
	Nos.	_ , filed with the demand,
		, filed with the letter of
	Nos.	, filed with the letter of
the drawings.	sheets/fig	_ as originally filed.
	sheets/fig	_ , filed with the demand
	sheets/fig	, filed with the letter of
	sheets/fig	, filed with the letter of
2. The amendments have resulted the description, the claims, the drawings.		
		ne amendments had not been made, since they have been considered to go supplemental Box (Rule 70.2(c)).
4. Additional observations, if n	ecessary:	
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INTERNATIONAL PRELIMINARY EXAMINATION REPORT

mational application No. PCT/SE99/00095

V.	Resoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

1.	Statement			
	Novelty (N)	Claims	1-11	YES
		Claims		NO NO
	Inventive step (IS)	Claims	1-11	YES
		Claims		NO NO
	Industrial applicability (IA)	Claims	1-11	YES
		Claims		NO

2. Citations and explanations

The invention relates to a device for catalytic treatment of gas mixtures. The device consists of a catalyst spread on an accordion-like folded partition wall placed in a casing. The partition wall forms channels with heat exchange through the wall between the incoming and outgoing flows. The inlet and outlet of the catalytic device are located at the sides of the casing and gas reversal chambers are located at both ends of the casing. (See fig. 1)

Most relevant document cited in the International Search Report:

D1: WO 9604509

In D1 a device is described which consists of a catalyst spread on an accordion-like folded partition wall placed in a casing. The partition wall forms channels with heat-exchange through the wall between the incoming and outgoing flows. The inlet and outlet of the catalytic device are located at one end at opposite sides of the casing and a gas reversal chamber is located at the other end of the casing. (See fig. 2 in D1)

The invention according to claim 1 differs from the device described in D1 in that gas reversal chambers are located at both ends of the casing and in that the outlet and the inlet of the device are arranged in between the gas reversal chambers. This technical feature helps to overcome the problem to seal the end of the accordion-like folded package to the casing in order to prevent untreated gas from leaking past the heat exchange-catalyst unit. It is not considered to be obvious for a person skilled in the art to construct the device according to claim 1 with guidance from D1 and background knowledge in the art of construction of catalytic devices.



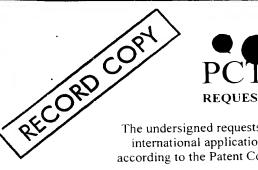
national application No.
PCT/SE99/00095

Suppl	emen	tal	Box
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(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: V.

Hence, the invention according to the independent claim 1 and the thereupon depending claims 2-11 is novel, is considered to involve an inventive step and to have industrial applicability.



The undersigned requests that the present international application be processed according to the Patent Cooperation Treaty

	eceiving Office use only SE99/00095 No.
International Filing Date	2 5 -01- 1999
The Sweet	lish Patent Office
Applicant's or agent's file	

(if desired)(12 characters maximum)

BOX NO. I TITLE OF INVENTION CATALYTIC GAS TREATMENT DEVICE	
Box No. II APPLICANT	
Name and address: (Family name followed by given name; for a legal entity, full official designation. The address must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is, country) of residence if no State of residence is indicated below.)	This person is also inventor. Telephone No.
HEED, Björn	retephone No.
Utlandagatan 19	Day in the Nie
SE-412 61 GÖTEBORG	Facsimile No.
Sweden	Teleprinter No.
State (that is, country) of nationality: SE State (that is, country) of r	residence: SE
This person is applicant for the purposes of: all designated States except the United States of America the United States of America	
Box No. III FURTHER APPLICANT(S) AND/OR /FURTHER INVENTOR(S)	
must include postal code and name of country. The country of the address indicated in this Box is the applicant's State (that is country) of residence if no State of residence is indicated below.)	applicant only applicant and inventor inventor only (If this check-box is marked, do not fill in below.)
State (that is, country) of nationality: State (that is, country) of	residence:
This person is applicant to the United States of America all designated States except the United States of America.	1 1
Further applicants and/or (further) inventors are indicated on a continuation sheet	
Box No. IV AGENT OR COMMON REPRESENTATIVE; OR ADDRESS FOR COR	RRESPONDENCE
The person identified below is hereby/has been appointed to act on behalf of the applicant(s) before the competent International Authorities as:	common representative
Name and address: (Family name followed by given name: for a legal entity, full official designation. The address must include postal code and name of country)	+46 31 150025
AWAPATENT AB	Facsimile No.
Box 11394	+46 31 150060
SE-404 28 GÖTEBORG	Teleprinter No.
SWEDEN	awapat S
Address for correspondence: Mark this check-box where no agent or common representative is	s/has been appointed and the space above is used

Form PCT/RO/101 (first sheet) (July 1998; reprint January 1999)

See Notes to the request form

Box N		DESIGNATION OF			2 5 5 7 1.005
The fo	llowin	g designations are hereby mae. Inder Rule 4.9(a) (mark the applications)	oplicable check	k-boxes:	at lease must be marked):
	nal Pa		.,	4-1 1 0	D Co. Lo. C2 Co. add at 150 House 200 20 1 1
	AP	ARIPO Patent: GH Ghana, GM Gambia, KE Kenya, LS La and any other State which is a Contracting State of the Harar	e Protocol and	of the Po	CT
\square	EA	Eurasian Patent: AM Armenia, AZ Azerbaijan, BY Belarus Federation, TJ Tajikistan, TM Turkmenistan and any other S PCT	s, KG Kyrgyzs State which is a	stan KZ a Contrac	Kazakhstan, MD Republic of Moldovia, RU Russian sting State of the Eurasian Patent Convention and of the
	EP	European Patent: AT Austria, BE Belgium, CH and LI Sv ES Spain, FI Finland, FR France, GB United Kingdom, GR PT Portugal, SE Sweden, and any other State which is a Cor	Greece, IE Iro	cland, IT	Italy, LU Luxembourg, MC Monaco, NL Netherlands,
	OA	OAPI Patent: BF Burkina Faso, BJ Benin, CF Central African GN Guinea, GW Guinea-Bissau, ML Mali, MR Mauritania, member State of OAPI and a Contracting State of the PCT (1)	can Republic, (NE Niger, SN	CG Cong	go, CI Côte d'Ivoire, CM Cameroon, GA Gabon, I, TD Chad, TG Togo, and any other State which is a
l		tent (if other kind of protection or treatment desired, specify of			
	AL	Albania		LS	Lesotho
\square	\mathbf{AM}	Armenia		LT	Lithuania
	AT	Austria +Utility Model		LU	Luxembourg
\Box	\mathbf{AU}	Australia		LV	Latvia
	AZ	Azerbaijan	\boxtimes	MD	Republic of Moldova
\boxtimes	BA	Bosnia and Herzegovina		MG	Madagascar
	BB	Barbados		MK	The former Yugoslav Republic of Macedonia
$\overline{\boxtimes}$	BG	Bulgaria			
	BR	Brazil		MN	Mongolia
$\overline{\boxtimes}$	BY	Belarus	\boxtimes	MW	Malawi
	$\mathbf{C}\mathbf{A}$	Canada	\boxtimes	MX	Mexico
	CH a	and LI Switzerland and Liechtenstein	$\overline{\boxtimes}$	NO	Norway
	CN	China	$\overline{\boxtimes}$	NZ	New Zealand
	CU	Cuba	$\overline{\boxtimes}$	PL	Poland
	CZ	Czech Republic +Utility Model	$\overline{\boxtimes}$	PT	Portugal
	DE	Germany +Utility Model Denmark +Utility Model		RO	Romania
	DK	Denmark +Utility Model	\square	RU	Russian Federation
	EE	Estonia +Utility Model		SD	Sudan
	ES	Snain	$\overline{\nabla}$	SE	Sweden
	FI	Finland +Utility Model	$\overline{\boxtimes}$	SG	Singapore
	GB	United Kingdom		SI	Slovenia
	GD	Grenada		SK	Slovakia +Utility Model
	GE	Georgia		SL	Sierra Leone
	GH	Ghana		TJ	Tajikistan
	GM			TM	Turkmenistan
	HR	Croatia		TR	Turkey
	HU	Hungary		TT	Trinidad and Tobago
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	KE	Kenya		VN	Viet Nam
	KG	Kyrgyzstan		YU	Yugoslavia
	KP	Democratic People's Republic of Korea		ZW	Zimbabve
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Ø	LK	Sri Lanka			poly post summer agreement of problems are a more management of the commence of the commence of the commence of
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Prec	aution	ary Designation Statement: In addition to the designations m	ade above, the	applica	nt also makes under Rule 4.9(b) all other designations

which would be permitted under the PCT except any designation(s) indicated in the Supplemental Box as being excluded from the scope of this statement. The applicant declares that those additional designations are subject to confirmation and that any designation which is not confirmed before the expiration of 15 months from the priority date is to be regarded as withdrawn by the applicant at the expiration of that time limit. (Confirmation of a designation consists of the filling of a notice specifying that designation and the payment of the designation and confirmation fees. Confirmation must reach the receiving Office within the 15-month time limit.)

See Notes to the request form

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International Bureau
Form PCT/RO/101 (last sheet) (July 1998; reprint January 1999)

Date of receipt of the record copy by the

See Notes to the request form

PCT_SE99/00095



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BJÖRN HELD Ansokningsnr 9800197-7

2 5 -01- 1999Referens

PCT/ SE99/00095

Referens 2986011

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KATALYTISK GASBEHANDLINGSANORDNING

Föreliggande uppfinning avser en anordning för katalytisk behandling av gasblandningar och av det slag som anges i ingressen till efterföljande patentkrav 1.

I svenskt patent nummer 503 172 beskrives en katalysatoranordning som uppvisar ett med katalysator belagt, mönstrat och till bildande av en packe omvikt band för att åstadkomma samtidig värmeväxling och katalytisk behandling av en gasström. Flödet kan därvid delas upp i flera parallella strömmar och samlas ihcp igen till ett flöde. Detta sker genom inblåsning och 10 uttag av gasströmmen vid motstående sidor av packen vid dess ena ände. Någon särskild anordning för fördelning av flödet av typ grenrör behövs därvid inte och så länge temperaturen är måttlig innebär det heller inga svårigheter att täta bandpackens ände mot höljets gavel. Det 15 senare är nödvandigt för att förhindra läckage av obehandlad gas förbi varmeväxlar- och katalysatordel.

När ingående gastemperatur är hög så som den t ex är ibland vid behandling av bilavgaser kan det emellertid vara svårt att åstadkomma en bra sådan tätning. Vanliga packningsmaterial eller tätningsmassor av gummi eller plast klarar inte så höga temperaturer. Längs bandpackens sidor går det bra att täta med en matta av keramisk fiberfilt eftersom det där är fråga om stora anliggningsytor. Vid gaveln skall tätning däremot ske mot det tunna bandets kant vilket är mycket svårare.

I enlighet med föreliggande uppfinning kan man komma förbi detta tätningsproblem därigenom att de ömsevisa kanalerna i packen är anslutna till in- respektive vid packens sidor och till vändkamrar vid packens båda ändar, så att gasflöde genom anordningen sker under värmeväxling



mellan in- och utgående flöden vid riktningsväxling av flödet från en inloppsriktning som bildar vinkel mot ifrågavarande bandveck till relativt varandra motsatta riktningar utmed bandets ena sida i packen, därifrån efter vändning utanför packens ändar i respektive vändkammare till bandets andra sida i packen med strömning i omvänd riktning längs bandets veckkanter, och därifrån till en mot sagda kanter vinklad utloppsriktning.

På ritningen beskrives ett utföringsexempel av uppfinningen. För tydlighetens skull visar figuren î upp-10 finningen i ett isärtaget tillstånd och utan att höljets 2 överdel är med. En mönstrad och omvikt bandpacke 1 är inlagd i ett hölje 2. Inlopp av gas sker genom inloppskanalen 3 som är belägen, vid det visade exemplet, mitt för bandpackens ena sida. Gasflödet fördelar sig på två 15 motsatt varandra riktade strömmar, som går mot packens båda ändar och där belägna vändkamrar 4 och 5. I dessa vändkamrar värms eventuellt gasen av värmarna 7 och 8 eller genom tillförsel av varm gas eller luft till vändkamrarna och vänder sedan tillbaka längs bandets andra 20 sida och går mot bandpackens mitt och ut genom utloppskanalen 6.

Vid gasens passage genom anordningen sker rekuperativ värmeväxling via bandmaterialet mellan gas på väg mot och från vändkamrarna. Det band som bandpacken består av fungerar alltså både som värmeväxlande skiljevägg mellan in- och utgående flöde och som katalysatorbärare. På så vis kan man för den katalytiska behandlingen göra sig oberoende den ingående gasens temperatur och utan stor energitillförsel i vändkamrarna låta den katalytiska behandlingen ske vid en förhojd temperatur.

Genom uppdelningen av det inkommande flödet i två flöden, ett mot vardera vändkammaren 4 och 5 behövs ingen tätning mot någon gavel. De enda tätningar som behövs är

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den som måste vara mellan packens 1 undersida och höljets botten (som inte syns i figuren) och den tätning 7 som måste finnas mellan packens 1 översida och den höljets översida, som inte är med i figuren 1. Bägge dessa kan på grund av den stora anliggningsytan utan problem goras av keramisk fiberfilt. Vid packens bägge ändar och vändkamrarna 4 och 5 behövs ingen tätning. Detta gör anordningen väl ägnad att hantera gas som inkommer till anordningen vid hög temperatur. I vissa lägen, t ex för att inte skada katalysatorbeläggningen, kan man då behöva 10 kyla gasen i vändkamrarna istället för att värma den. Sådan kylning kan med fördel åstadkommas genom tillförsel av kall luft eller gas till vändkamrarna 4 och 5 eller eventuellt med däri anordnade kylslingor eller kylelement. Genom värmeväxlingen mellan den gas som är på 15 väg ut mot vändkamrarna och den gasblandning som är på väg in mot utloppskanalen uppnås därmed att huvuddelen av bandpacken får en lägre temperatur an ingående gas.

En ytterligare fördel med uppfinningen är att vid given bredd och höjd av bandpacken gasens tryckfall vid passage genom anordningen blir lägre än om hela flödet måste gå genom en packe bara åt ena hållet.

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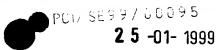
På samma sätt som beskrives i svenskt patent nr 503 172 kan man beroende av omständigheterna uppnå fördelar med att belägga båda sidor av bandet med katalysator eller bara ena sidan. Man kan som också beskrives under visa omständigheter uppnå fördelar med att belägga bandets olika sidor med olika katalysatorer. Man kan också som likaledes beskrives ibland med fördel bara belägga de delar av bandet som ligger närmast vändkamrarna med katalysator.

Utförandet av i vändkamrarna anordnade tempererings-/temperaturpåverkande anordningar, såsom uppvärmningsanordningar och/eller kylanordningar kan förändras



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på många sätt utan att uppfinningens grundtanke frångås. Likaledes kan dessa anordningar i de båda kamrarna vara av inbördes olika slag.



PATENTKRAV

- 1. Anordning för katalytisk behandling av gasblandningar, varvid:
- a) katalysatorn är utbredd på en bärare som samtidigt utgör skiljande vägg i en rekuperativ värmeväxlare.

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- b) den skiljande väggen består av ett formmönstrat band av metall eller keramik, som dragspelsbälgartat är omvikt till en packe 1, och
- c) packen formar ömsevist liggande kanaler med värmeväxling genom bandmaterialet mellan kanalerna där kanalernas geometri bestams av bandets omvikning och formmönstring, kännetecknad av, att de omsevisa kanalerna i packen 1 är anslutna till inrespektive utlopp (3, 6) vid packens (1) sidor och till vändkamrar (4,5) vid packens båda ändar, så att gasflöde genom anordningen sker under värmeväxling mellan in- och utgående flöden vid riktningsväxling av flödet från en inloppsriktning som bildar vinkel mot ifrågavarande bandveck till relativt varandra motsatta riktningar utmed bandets ena sida i packen, därifrån efter vändning utanför packens andar i respektive vändkammare till bandets andra sida i packen med stromning i omvänd riktning längs bandets veckkanter, och därifrån till en mot sagda kanter vinklad utloppsriktning.
- 2. Anordning för katalytisk behandling av gaser enligt krav 1, kännetecknad av, att åtminstone en av vändkamrarna (4, 5) innehåller den förbiströmmande gasens temperaturpåverkande tempereringsanordningar, företrädesvis uppvärmningsanordningar (7, 8).
- 3. Anordning för katalytisk behandling av gaser enligt krav 2, kännetecknad av, att uppvärmnings-

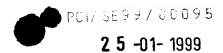
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anordningen i åtminstone ena vändkammaren består av elvärmare.

- 4. Anordning för katalytisk behandling av gaser enligt krav 2, kännetecknad av, att den uppvisar uppvärmningsanordningar med brännare för gas eller flytande bränsle.
- 5. Anordning för katalytisk behandling av gaser 10 enligt krav 1, kännetecknad av, att den är avpassad för uppvärmning av åtminstone endera av vändkamrarna (4, 5) genom tillförsel av varm gas.
- 6. Anordning för katalytisk behandling av gaser enligt krav 1, kännetecknad av, att den är avpassad för kylning av åtminstone den ena av vändkamrarna (4, 5) genom tillförsel av kall gas.
- 7. Anordning för katalytisk behandling av gaser
 20 enligt krav 1, k ä n n e t e c k n a d av, att den uppvisar kylelement i ifrågavarande vändkammare.
- 8. Anordning för katalytisk behandling av gaser enligt krav 1-6, kännetecknad av, att bandet är belagt med katalysator på bandets inloppssida och eventuellt dess utloppssida.
- 9. Anordning för katalytisk behandling av gaser enligt krav 1-6, kännetecknad av, att bandet är belagt med katalysator bara på bandets utloppssida.
 - 10. Anordning för katalytisk behandling av gaser enligt krav 1-6, kännetecknad av, att bandets båda sidor är belagda med olika slags katalysatorer.



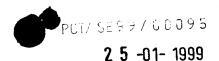


11. Anordning för katalytisk behandling av gaser enligt krav 1-9, kännetecknad av, att bandet är belagt med katalysator bara på de delar som ligger närmast vändkamrarna (4, 5).

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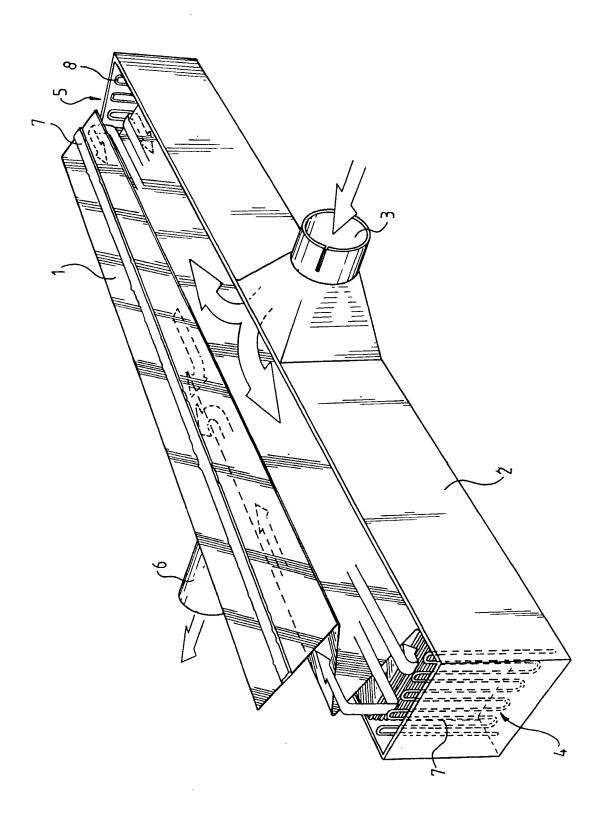




SAMMANFATTNING

Anordning för katalytisk behandling av luft eller gaser. Katalysatorn bärs av ett formmönstrat band som är omvikt till en packe (1) som inlagt i ett hölje (2) bildar två grupper av parallella strömningskanaler med enkel anslutning (9, 10) för in- och utgående flöden vid packens (1) sidor och vändkamrar (4, 5) vid packens ändar. Vändkamrarna kan innehålla anordningar för värmning eller kylning. Genom värmeväxling mellan in- och utgående flöden erhålles god värmeekonomi.

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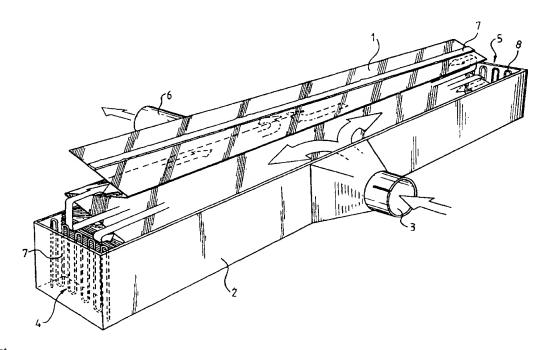
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(57) Abstract

A device for catalytic treatment of air or gases. The catalyst is carried on a shaped patterned band. The band is folded into a package (1), which, when received in a casing (2), forms two groups of parallel flow channels having a single connection (9, 10) for incoming and exiting flows at the sides of the package (1), and gas reversal chambers (4, 5) at the package ends. The gas reversal chambers may enclose heating or cooling devices. The exchange of heat between the incoming flow and the exiting flow provides excellent heat economy.

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CATALYTIC GAS TREATMENT DEVICE

The present invention relates to a catalytic gasmixture treatment device of the kind defined in the preamble of the appended claim 1.

The Swedish Patent No. 503 172 describes a catalytic device comprising a catalyst-coated, patterned band, which is folded into a package for the purpose of simultaneously achieving heat exchange and catalytic treatment of a flow of gas. In the process, the flow may be divided into several parallel part flows, which are again united into one single flow. This is effected by blowing the gas 10 flow into and withdrawing it from the package at opposite package sides at one of the package ends. There is no need for a separate gas-distributing device of manifold type and as long as the temperature is moderate, there is no difficulty in sealing the band-package end against the 15 end wall of the enclosure or casing. Such sealing is necessary to prevent untreated gas from leaking past the heat exchange-catalyst unit.

When the temperature of the entering gas is high,
which sometimes is the case in the treatment of motor
vehicle exhaust gases, it may be difficult to achieve
efficient sealing of this kind. Conventional sealing
materials or sealing compounds of rubber or plastics
cannot withstand the high temperatures involved. A sheet
of ceramic fibrous felt may be used as the seal along the
sides of the band package, where considerable surfaces of
contact exist. On the other hand, at the end walls, the
seal is to be applied against the thin edges of the band,
which makes efficient sealing much more difficult to
achieve.

In accordance with the present invention a solution to this sealing problem has been found in that the channels in the package alternately are connected to inlets or outlets located at the sides of the package and to gas

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reversal chambers located one at both ends of the package, whereby as the gas flows through the device, heat will be exchanged between the incoming and emiting flows as the flow direction changes from a direction of entry at an angle to the band folds to mutually opposite directions along one side of the band in the package, and from there, following reversal externally of the package ends in the respective gas reversal chamber, to the opposite side of the band in the pack while flowing in the opposite direction along the edges of the band folds, and from there towards a direction of exit at an angle to said edges.

One embodiment of the invention is illustrated in the accompanying drawing figure. For the sake of clarity, 15 the drawing figure illustrates the inventive object in an unassembled condition and without the top of the casing 2. A package 1 of a patterned and folded band is received inside a casing 2. Gas enters through an inlet port 3, in the example shown centrally on one side of the band pack-20 age. The gas flow divides into two oppositely directed part flows, each flowing towards its respective package end and the gas reversal chambers 4 and 5 located there. In the gas reversal chambers the gas may be heated by the heating elements 7 and 8, respectively, alternatively by 25 hot gas or hot air supplied to the gas reversal chambers, and from these chambers the gas reverses, flowing along the opposite side of the band, towards the centre of the band package and exits through the outlet port 6.

As the gas passes through the device, recuperative

exchange of heat takes place via the band material
between gas on its way to and gas on its way from,
respectively, the gas reversal chambers. The band
constituting the band package consequently serves both as
a heat-exchange partition wall between the incoming and
exiting flows and as a catalyst carrier. In this manner,
the heat-exchange process is made independent of the
temperature of the incoming gas and the catalytic

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treatment may be carried out at an high temperature without considerable amounts of energy having to be supplied in the gas reversal chambers.

Owing to the division of the incoming flow into two part flows, one to each gas reversal champer 4, 5, sealing against the end walls is not necessary. The only seals needed are the seal positioned between the bottom face of the package 1 and the casing bottom (not shown in the drawing figure) and the seal 7 required between the upper face of the package 1 and the casing top, not 10 included in the drawing figure. Owing to the considerable surface of contact, these seals may both consist of ceramic fibrous felt. No sealing is required at the two package ends and the gas reversal chambers 4, 5. This 15 feature makes the inventive device nighly suitable for treatment of gas entering the device at a high temperature. In some cases, for example to prevent damage to the catalyst coating, it may be necessary to cool the gas in the gas reversal chambers rather than heating it. Advan-20 tageously, cooling is effected by supply of cool air or gas to the gas reversal chambers 4, 5 or, alternatively, by means of refrigerating coils or refrigerating elements located therein. As a result of the heat exchange taking place between the gas flowing towards the gas reversal chambers and the gas mixture flowing towards the outlet port, the major part of the band package will have a lower temperature than the incoming gas.

A further advantage of the invention is that for a given width and height of the band package the pressure drop of the gas passing through the device is smaller than it would have been, had the entire gas flow been forced to pass through a package in one direction only.

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In the manner described in the Swedish Patent No 503 172 it may be advantageous, depending on the prevailing circumstances, to coat both band sides or only one side thereof with a catalyst. As described in that publication, it may also in some instances be advanWO 99/37897 PCT/SE99/00095

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tageous to coat the two band sides with a different catalyst. Furthermore, as also described therein, it may sometimes be advantageous to coat only the parts of the band closest to the gas reversal chambers with a catalyst.

The design and arrangement of the temperaturemodifying and temperature-controlling devices, such as
heating and/or refrigerating devices, that are located in
the gas reversal chambers, may be altered in many

different ways without departure from the inventive idea.
Also, the devices in the two chambers may be of a
mutually different nature.

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CLAIMS

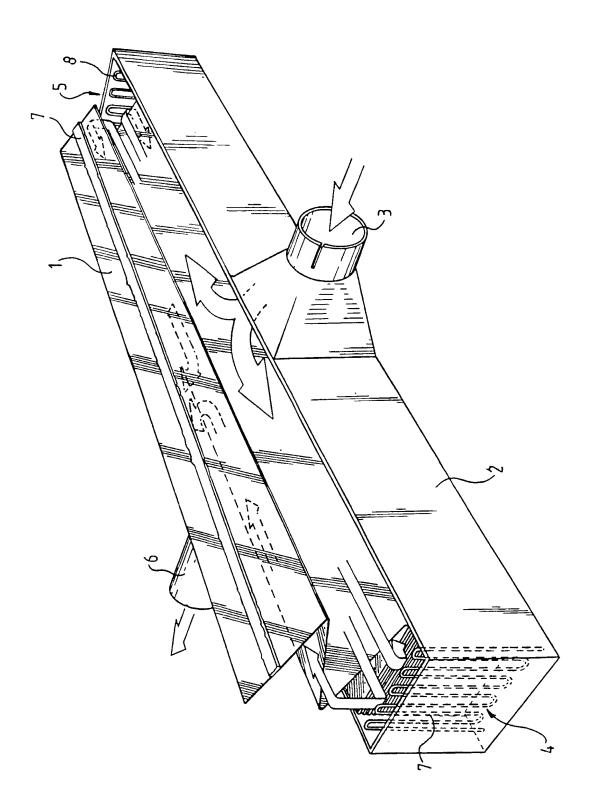
- 1. A device for catalytic treatment of gas mixtures, wherein:
- a) the catalyst is spread on a carrier, which also forms a partition wall in a recuperative heat exchanger,
- b) the partition wall consists of a snaped patterned band of metal or ceramic, which is folded in an accordion-like manner into a package (1), and
- c) the package forms alternately disposed channels with exchange of heat taking place between the channels through the band material, the geometry of the channels being determined by the folding and the snaped pattern of the band, c h a r a c t e r i s e d in that the alternately disposed channels in the package (1) are
- connected to inlets or outlets (3, 6) located at the sides of the package (1) and to gas reversal chambers (4, 5) located one at both ends of the package, whereby as the gas flows through the device, heat will be exchanged between the incoming and exiting flows as the flow
- direction changes from a direction of entry at an angle to the band folds to mutually opposite directions along one side of the band in the package, and from there, following reversal externally of the package ends in the respective gas reversal chamber, to the opposite side of
- 25 the band in the pack while flowing in the opposite direction along the edges of the band folds, and from there towards a direction of exit at an angle to said edges.
- 2. A device for catalytic treatment of gas as claimed in claim 1, c h a r a c t e r i s e d in that at least one of the gas reversal chambers (4, 5) houses devices controlling and affecting the temperature of the gas flowing past said chambers, said devices preferably being heating devices (7, 8).
- 35 3. A device for catalytic treatment of gas as claimed in claim 2, c h a r a c t e r i s e d in that at

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least in one of the gas reversal chambers said heating device is an electric heater.

- 4. A device for catalytic treatment of gas as claimed in claim 2, c h a r a c t e r i s e d in that it comprises heating devices including burners using gas or liquid fuel.
- 5. A device for catalytic treatment of gas as claimed in claim 1, c h a r a c t e r i s e d in that it is adapted for heating at least one of the gas reversal chambers (4, 5) by means of supply of hct gas.
- 6. A device for catalytic treatment of gas as claimed in claim 1, c h a r a c t e r i s e d in that it is adapted for cooling at least one of the gas reversal chambers (4, 5) by means of supply of cool gas.
- 7. A device for catalytic treatment of gas as claimed in claim 1, c h a r a c t e r i s e d in that it comprises refrigerating elements disposed in the gas reversal chamber in question.
- 8. A device for catalytic treatment of gas as
 claimed in claims 1 6, c h a r a c t e r i s e d in
 that the band is coated with a catalyst on the inlet side
 of the band and possibly also on the outlet side of the
 band.
- 9. A device for catalytic treatment of gas as
 25 claimed in claim 1 6, c h a r a c t e r i s e d in
 that the band is coated with a catalyst only on the
 outlet side of the band.
- 10. A device for catalytic treatment of gas as claimed in claims 1 6, c h a r a c t e r i s e d in that the two sides of the band are coated with a different kind of catalyst.
 - 11. A device for catalytic treatment of gas as claimed in claim 1-9, c h a r a c t e r i s e d in that the band is coated with a catalyst only on the band parts closest to the gas reversal chambers (4, 5).



INTERNATIONAL SEARCH REPORT

International application No.

PCT/SE 99/00095

A. CLASSIFICATION OF SUBJECT MATTER														
IPC6: F01N 3/28, F23G 7/06 According to International Patent Classification (IPC) or to both	national classification and IPC													
B. FIELDS SEARCHED														
Minimum documentation searched (classification system followed by classification symbols) IPC6: F01N, F23G Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched SE,DK,FI,NO classes as above														
								Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)						
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								Category* Citation of document, with indication, where a	ppropriate, of the relevant passages	Relevant to claim No.				
A WO 9604509 A1 (HEED, BJÖRN), 15 (15.02.96)	5 February 1996	1-11												
Further documents are listed in the continuation of Bo	x C. X See patent family annex													
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INTERNATIONAL SEARCH REPORT

Information on patent family members

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WO 9604509 A1	15/02/96	AU CA EP JP SE SE	3088595 A 2196196 A 0774099 A 10504884 T 503172 C 9402630 A	04/03/96 15/02/96 21/05/97 12/05/98 15/04/96 05/02/96